

mm from	
Critical	% of
Element	Optimum
0	100%
44	90%
88	80%
133	70%
177	60%
221	50%
· 265	40%
310	30%
354	20%
398	10%
442	0%

Figure 3

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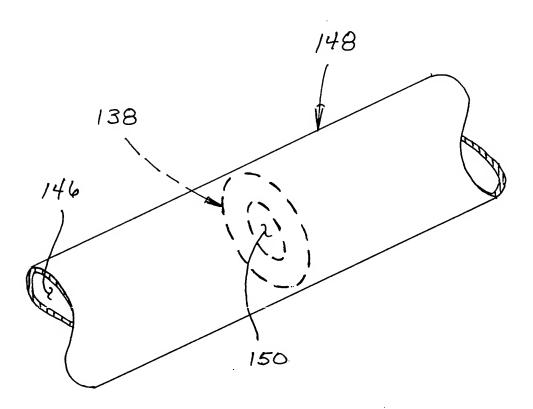


Figure 4